



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0438.004

DVS ZERT GmbH hereby certifies that the welding company

**Gebr. Kunz GmbH  
Rudolf-Diesel-Straße 4  
67133 Maxdorf  
Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL2  
in the type of activity P**

in the range indicated in the annex.

validity: 2024-06-20 until 2027-06-29

Düsseldorf, 2024-06-20  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) EHRLER

Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2016.0438.004

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	31	t = 2 - 40 mm	FW, BW
141	31	t = 2 - 40 mm	FW, BW

### Area of Application:

- new construction of assemblies and components for rail vehicles  
Assemblies: Components for heavy current engineering

### Responsible welding coordinator(s):

██████████, IWS

### 1st deputy(ies) of the responsible welding coordinator(s):

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### Others deputies:

██████████, EWS

### Remarks:

### Register no.:

DVSZERT/15085/CL2/438/16/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.